

a computer (not shown); (b) a housing for containing the circuit board [12]14 comprising a plastic top panel 11 with an opening 21 around the connector 15 and a conductive bottom panel 19 interconnected with the top panel 11; and (c) a conductive grounding shield 12 overlying a substantial portion of the circuit board 14 and at least a portion of the connector 15, and being electrically connected to the bottom panel 19. It should be noted that terms such as "top," "bottom," "upper," "lower," "vertical," and the like, are used herein only to facilitate the description of the structure of the card illustrated and should not be used to limit the scope of the invention. Furthermore, it should be evident that the card may be used in any orientation.

A marked-up version of specification showing changes made is attached hereto as Appendix A.

**In the claims:**

Cancel claims 6-14.

Add the following new claims 15-17:

- a
- 15. The card of claim 1, wherein said barbs are at least partially enveloped by the plastic by imparting sufficient energy to the plastic such that said plastic flows around said tab.
16. The card of claim 1, wherein said energy is applied to said metal panel.
17. The card of claim 1, wherein said energy is ultrasonic energy.--
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